

Date: Tuesday, 15/07/2008 9:15:36 AM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CLAMP
Job Number : 40495	
Estimate Number : 10860	
P.O. Number :	Part Number : D30421
This Issue : 15/07/2008 S.O. No. :	Drawing Number : D3042 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : // Type : PURCHASED PARTS	Drawing Revision : A
Previous Run : 35982	Material :
Written By :	Due Date : 15/08/2008 Qty: 80 Um: Each
Checked & Approved By : <u>JUL081508</u>	
Comment : Est: C 01.11.08 Revised Step 5 SM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 6773

Laser cut per Dwg D3042

Material: AISI 304/316 SS 0.063" thick

Material release note required

GFI

C208/07/15

(80)

2.0	D30421F	Clamp
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 80.0000 Each(s)
 CLAMP

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

AS

08/08/12

(XBC)

4.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECK

S 08/08/12

counter

(X80)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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**Comment:** SMALL & MEDIUM FAB RESOURCE 1

Deburr any rough edges

Bend as per dwg D3042

→ AD

(80)

D 08/08/12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 15/07/2008 9:15:37 AM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CLAMP

Job Number: 40495

Part Number: D30421

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



coated

Comment: INSPECT WORK TO CURRENT STEP

08/08/27

80

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
Tumble

Done at step 5.0

08/08/27

8.0

PACKAGING 1

PACKAGING RESOURCE #1



80x

Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: 460

8/8/27

80

9.0

QC21

FINAL INSPECTION/W/O RELEASE



80

Comment: FINAL INSPECTION/W/O RELEASE

08/08/27

Job Completion



08.08.28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

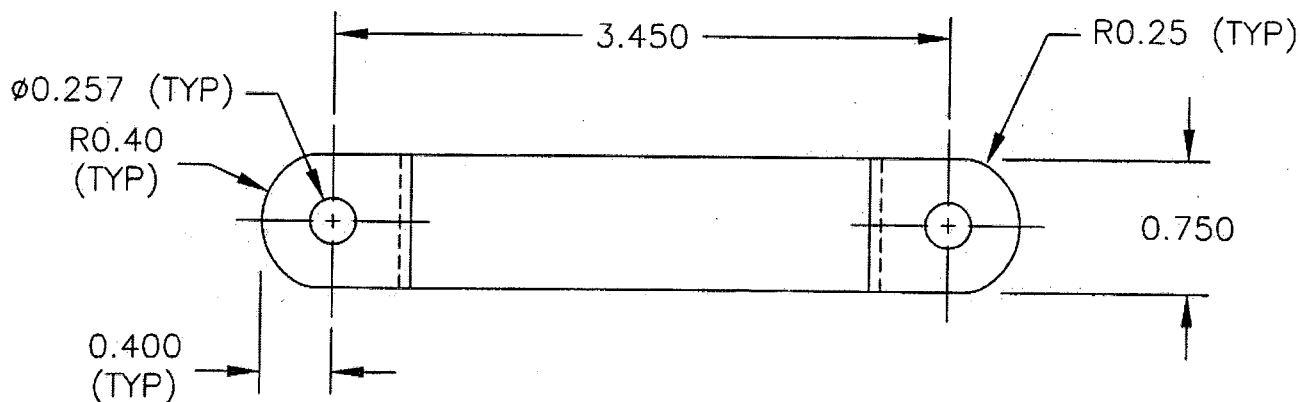
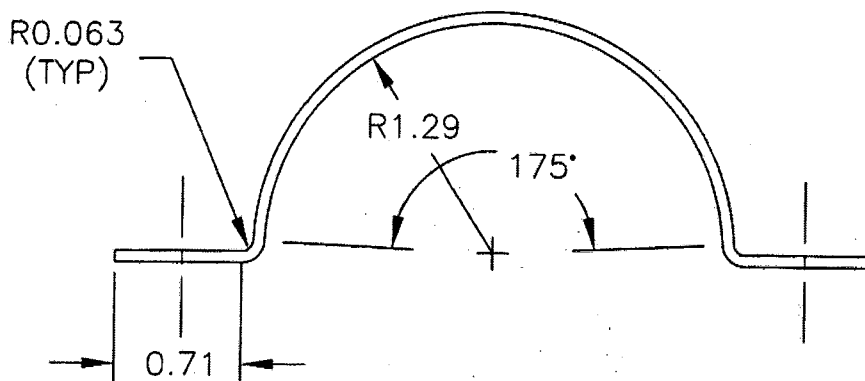
NOTE: Date & initial all entries

DART



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>df</i>	APPROVED <i>df</i>	DRAWING NO. D3042	REV. A SHEET 1 OF 1
DATE 01.06.29		TITLE CLAMP	SCALE 1:1
A	01.06.29	NEW ISSUE	

RELEASED
01.07.09



D3042-1

- 1) MATERIAL: AISI 304/316 SS ANNEALED PER AMS 5513/5524
0.063 THICK
- 2) FLAT LENGTH: 5.713 END-TO-END
4.913 HOLE-TO-HOLE
- 3) BREAK ALL SHARP EDGES 0.005-0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RETURN TO
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180 AVENUE LABROSSE
POINTE-CLAIRE, QUÉ., CANADA H9R 1A1
TÉL.: (514) 630-4877 - FAX: (514) 630-4849



BON DE LIVRAISON - SHIPPING MEMO

DATE DE LIVRAISON SHIPPING DATE	N° BON DE LIVRAISON SHIPPING MEMO NO.
2008/08/07	0399644

Ceci est une division de Thomas & Betts Fabrication Inc. / GFI is a division of Thomas & Betts Manufacturing Inc.

VENDU À / SOLD TO

EXPÉDIÉ À / SHIPPED TO

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON, K6A 1K7

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON, K6A 1K7

CODE DE CLIENT CUSTOMER CODE		N° DE CONTRAT JOB NO.	N° COMMANDE PO NO.	VIA SHIP VIA
DART GFI-0299		J0186715	PO00006773	1
QUANTITÉ QUANTITY	VOTRE N° DE PIÈCE YOUR PART NO.		DESCRIPTION	
80	D30421F ✓		CLAMP	
<div>Handwritten notes: - In the quantity column: "80" - In the part number column: "D30421F" with a checkmark and "08/08/12" - In the description column: "CLAMP" and "08/08/12"</div>				

TOUTES LES RÉCLAMATIONS DOIVENT ÊTRE FAITES EN DEDANS DE 5 JOURS DE LA RÉCEPTION
ALL CLAIMS MUST BE MADE WITHIN 5 DAYS OF RECEIPT OF GOODS

RECU PAR / RECEIVED BY

CERTIFICATE OF COMPLIANCE CERTIFICAT DE CONFORMITE



Membre de / A Member of **Thomas & Betts**

180 LABROSSE AVENUE
POINTE CLAIRE, QC
H9R 1A1

DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7

CERTIFICATE NO. <u>2</u>		OUR JOB NO. <u>J0186715</u>		SHIPPING MEMO <u>0399644</u>	
ITEM	QUANTITY	PURCHASE ORDER	PART NUMBER	REV	NAME
<u>-</u>	<u>80 PCS</u>	<u>PO00006773</u>	<u>D30421F</u>	<u>A</u>	<u>CLAMP</u>
MATERIAL		SUPPLIED BY		MAT. REL. NO.	
<u>SST 304 / 316</u>		<u>SIGMA METALS / ALLEGHENY STEEL</u>		<u>H/N # 2MB9</u>	

	PROCESS	PROCESSOR	RELEASE NOTE #
1	FIRST ARTICLE INSPECTION REPORT ON FILE	GFI	CONFORMS
2			
3			
4			
5			
6			
7			
8			
9			

WE HEREBY CERTIFY ALL THE PARTS COVERED BY THIS CERTIFICATE HAVE BEEN MANUFACTURED FROM MATERIAL SUPPLIED ON RELEASE NOTE SHOWN ABOVE AND THAT ALL PARTS HAVE BEEN INDIVIDUALLY INSPECTED AND CONFORM TO THE DRAWINGS AND PURCHASE ORDER REFERENCED ABOVE.

DATE 08 AUGUST, 2008

G.F.I. Q.C. REP.

Raiton H...



27-001 REV 0 Bombardier Certificate of Compliance

TW Metals District Procedure

Revision: 0

Revision Date: 04-03-00

Superseding: Initial

Page: 1 of 1

CERTIFICATE OF COMPLIANCE

FRAUD AND FALSIFICATION STATEMENT

The recording of false, fictitious, or fraudulent statements or entries on this document may be punished as a felony under federal statutes including federal law, Title 18 chapter 47.

CERTIFICATE OF COMPLIANCE

This certificate of compliance certifies that the material supplied on the purchase order number below complies in all respects with the material description and procurement specifications.

MERCURY FREE STATEMENT

We certify that mercury, radium, or alpha bearing instruments and / or equipment which might cause contamination have not been used in the manufacture, fabrication, assembly or testing of any material supplied by TW Metals Inc. Switches, glass thermometers, standard cell and other items containing the above elements may be used, but they will be located so as not to constitute a contamination hazard.

CUSTOMER NAME: GFI

PURCHASE ORDER No. 0073680

ITEM No. 0001 SHIPPER INVOICE No. 03235765

MATERIAL: 304 S/S Sheet SPECIFICATION: ASTMA 240/06

MANUFACTURING MILL: North American Stainless

SIZE: 0625 HEAT / LOT No. 2MB9

PART No. TS06348X964A QUANTITY: 206 lb. 08/06/10

TEST DEPARTMENT CLERK: Javier Clark

AUTHORITY

Joe Schab
Director of Quality Assurance

UNITED PERFORMANCE METALS
This is to certify that in accordance with the
records in our files the material shipped on you
purchase order conforms to the following.
3475 Symmes Road Hamilton, OH 4501

48 X 120
P.O.: 008265
Sales#: 01104122
QTY: 15

06
Pick Up
8/06

Authorized Signature
Lynne Harper



METALLURGICAL TEST REPORT

6870 Highway 42 East
Chent, KY 41045-9615
(502) 347-6000

Certificate: 363977 01 Mail To:
Customer: 0018 001 FERGUSON METALS INC.
3475 SYMMES ROAD
HAMILTON, OH 45015

Ship To:
FERGUSON METALS INC.
3475 SYMMES ROAD
HAMILTON, OH 45015

Date: 8/06/2007 Page: 1

Steel: 304/304L

Finish: 2B

Corrosion: ASTM A262/02aB; 180Bend-OK

Your Order: 01009951

NAS Order: AN 0371411 01

PRODUCT DESCRIPTION:

STAINLESS STEEL COIL, COLD ROLLED, ANNEALED AND PICKLED..
ASTMA240/06b, 480/06b, 666/03, ASMESA240/04-A05, 480/04-A05, SA666/04
QQS766D-A XMGPRM, AMS5511H/5513H XMRK&FN, MIL4043B, AMD3, XCRNMEAS&FN

REMARKS:

Mat'l Free of Mercury Contamination. No weld repairs.
EN 10204 3.1; QQS763F Cond A; RoHS Compliant
* Melted & Manufactured in the USA

Product ID #	Coil #	Thickness	Width	Weight	Length	Mark	Pieces	COMMODITY CODE
042MB9 A	* 042MB9 A	.0620	48.0000	13,230 COIL	1299.8	11	1	
042MB9 B	* 042MB9 B	.0620	48.0000	13,330 COIL	1309.6	11	1	

CHEMICAL ANALYSIS

Heat	CM	C	CO	CR	CU	MN	MO	N	NI	P	S	SI
2MB9	US	.027	.115	18.194	.254	1.795	.249	.077	8.120	.033	.001	.419

MECHANICAL PROPERTIES

Product ID #	Coil #	l d o i c r	UTS KSI	.2% YS KSI	ELONG %-2"	Hard RB	Tail Hard
042MB9 A	042MB9	F T	99.31	51.02	51.13	88.00	85.50
042MB9 B	042MB9	F T	99.31	51.02	51.13	88.00	85.50

W. METALS

JAN 14 2008

ACCEPTED BY

REVIEWED BY Q.C.

Date 8/6/07 by

NAS hereby certifies that the analysis on this certification is correct and the
material meets the specifications stated.

QC ENGINEER

ERIC HESS

8/0 2007